



## Fixing instructions for **Metal Deck Roofs**

**1** Cut roof to nearest rib. leaving ribs at both sides to length of light opening. Cut high side of opening 100mm longer than required light size, to allow for fitting' soaker tray. and give clear drainage.

**2** Split nose of ribs on high side approx. 25mm and fold over, using mastic and rivets to seal. Fit soaker tray under deck, laying a bed of mastic where soaker meets the roof sheet. Rivet to roofsheet approx. 20mm in from cut edge, or stagger rivets. Bend tabs to side ribs, seal and rivet. Run silicone rubber around all joints and smooth over.

**3** Stopend roofsheet pans at low end of opening with special stopend tool, or duckbill grips.

**4** Fit apron upstand over opening after notching skirt on lower end to suit ribs. Fasten upstand to soaker flashing and tops of ribs. Seal rivet heads. Where trimmers are fitted. fasten with tabs to trimmers. In this case tabs should be ordered with upstand or fitted on site.

**5** Fit roof light unit to upstand with rivets or self tappers.

